



Figure 7.22 – Connection for introducing DOP into glove box

7.5.5 GLOVE-BOX SHIELDING

Some gloveboxes may require gamma, beta, and neutron shielding because of the nuclides used and the amounts of material involved. Boxes handling kilogram quantities of plutonium can be shielded by providing lead-impregnated gloves, glovebox shielding (water or any other similar mass), lead glass over the windows, and lead-hinged plugs or covers over the ports.²⁷ The operating, shielding, removal, and replacement requirements of the glovebox HEPA filter must also be considered when glovebox shielding is required. The thickness of the shielding affects the design of the filter housing used on this type of glovebox. The designer should account for this by extending the service fittings (pressure measurement) and any other glovebox pass-through used in the design. This practice is also mandated for bagging ports used to remove the primary HEPA filters and the cover doors. Ergonomic operations inside shielded gloveboxes should be given careful consideration because lead-lined gloves and dimensional differences make manipulations very difficult.

7.6 REFERENCES

1. Garden, N.B., ed., "Report on Glove Boxes and Containment Enclosures," *Health and Safety*, U.S. Atomic Energy Commission Report TID-16020, June 20, 1962.
2. Whiter, P.A.F., and Smith, S.E., *Inert Atmospheres*, Butterworth and Company, Washington, DC, 1962.
3. ASHRAE (American Society of Heating, Refrigerating, and Air Conditioning Engineers) *Handbook and Product Guide-Systems*, New York, 1973.
4. National Fire Protection Association (NFPA) *Fire Protection Guide on Hazardous Materials*, Boston, current issue.
5. N.I. Sax, *Dangerous Properties of Industrial Materials*, 4th ed., Van Nostrand Reinhold, New York, 1975.
6. U.S. Atomic Energy Commission, *Glovebox Fire Safety, A Guide for Safety Practices in Design, Protection, and Operation*, Report TID-24236,
7. Yao, C., Dellis, J., Bajpai, S.N., and Buckley, J.L., *Evaluation of Protection from Explosive Overpressure in AEC Glove Boxes*, FMLC Bulletin 16215.1, RC69-T-23, Factory Mutual Research Corporation, Boston, 1969.
8. Spink, L.K., *Principles and Practices of Flow Meter Engineering*, 9th ed., Foxboro Co., Foxboro, Mass., 1972.
9. American Glovebox Society, "Guideline for Gloveboxes," AGS-G001.
10. ASME (American Society of Mechanical Engineers) *2000 Addend Code on Nuclear Air and Gas Treatment*, ASME AG-1, New York, NY, 2000.
11. DOE-STD-1066-99....
12. ASME (American Society of Mechanical Engineers), *Nuclear Power Plant Air Cleaning Units and Components*, ANSI N509, New York 1989.
13. ASME (American Society of Mechanical Engineers), *Testing of Nuclear Air Cleaning Systems*, ANSI N510, New York, 1989.